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AN 120:20066 HCA  
TI Manufacture of high purity single crystal copper  
ingots  
IN Sugiura, Tooru  
PA Dowa Mining Co, Japan  
SO Jpn. Kokai Tokkyo Koho, 4 pp.  
CODEN: JKXXAF  
DT Patent  
LA Japanese  
FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	<del>JP 05078195</del>	A2	19930330	JP 1991-268192	19910919
AB	The title process comprises vertical fixation of a graphite mold, which has an inverse conical bottom, in a graphite crucible keeping a space between the mold and the crucible for retention of a Cu melt, placement of the Cu material .gtoreq.99.999% in purity and .ltoreq.1 ppm in total S-Ag content in the mold and another Cu material in the space, upward movement of an induction coil at 0.1-20 mm/min while heating the mold.				